



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D350-589-011
Job Sheet 168099



Part No: D350-589-011

Job Qty: 2 ea

Part Name: Side Door Latch Modification



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/9/17

Job Tracking No:

Due Date: 11/2/17

Created By: Linda Lacelle

Type: Stock

Description:

Customer: Metro Aviation Inc (CMETR01)

PO Box 7008 Shreveport, LA, 71137 USA ph:(318) 222-5529 fx:(318) 698-5205.

Note: DWG INN-D350-589 REV E, DSI9760-013 IPP F 02.08.29 Removed D2587 Plug KJ ALL AT CHANGE 002

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	11/2/17	11/2/17	0.00	0.00	Start Up Stores/Pkg2		<i>[Signature]</i> JAN 24 2018
105	Packaging	2 pcs	11/2/17	11/2/17	0.00	0.00	Packaging1		<i>[Signature]</i> JAN 24 2018
110	QC	2 pcs	11/2/17	11/2/17	0.00	0.00	QC4		<i>[Signature]</i>
115	DC	2 pcs	11/2/17	11/2/17	0.00	0.00	DC		<i>[Signature]</i>
120	Packaging	2 pcs	11/2/17	11/2/17	0.00	0.00	Packaging3		<i>[Signature]</i>
130	QC21-FG	2 Ea	11/2/17	11/2/17	0.00	0.00	QC21		<i>[Signature]</i> JAN 26 2018 f9033

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D2237 - 5011812	6	16	0	0
	D2583 F164999 X2	6	22	0	0
	D2585 SC21184	6	21	0	0
	D2586 SC21184	6	17	0	0
	D2587 F161742	2	9	0	0
	D2589 SC21189	2	19	0	0
	MS20470AD4-5 SC21208	12	872	0	0
	MS21042L3 SC21210	6	1,316	0	0
	MS27039-1-15 SC21212	6	532	0	0
	NAS1149D0363J SC21213	6	601	0	0

Part Specifications

Specifications could not be found.

Plex 11/10/17 12:53 PM dart.lacelle.linda

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DART
AEROSPACE
S035056

Side Door Latch Modification



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CANADA
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PART NO:
Original NO:
Revision:
Operation:
Change No:

D350-589-011
Start up Operation
CHG002

Operation 01/24/18
Job No: 168099

3.4 PARTS LIST

589 -011	589 -041	589 -042	589 -043	Part Number	Description
X				D350-589-011	SIDE DOOR LATCH MODIFICATION KIT
	X			D350-589-041	SIDE DOOR ASSEMBLY, LH AS 350
		X		D350-589-042	SIDE DOOR ASSEMBLY, RH AS 350/355
			X	D355-589-043	SIDE DOOR ASSEMBLY, LH AS 355
	1			D2991-1	Door
		1		D2991-2	Door
			1	D2991-3	Door
3	3	3	3	D2237	Striker Plate
	1	1	1	D2464-1700	Seal
3				D2583	Latch Bracket
3	3	3	3	D2585	Latch Clamp
3	3	3	3	D2586	Latch
1				D2587	Plug
1	1	1	1	D2589	Keys, Key Chain
	3	3	3	D2621	Latch Plate
	2**	2**	2**	D2992-1	Doubler
	1	1	1	D3085-041	Prop Assembly
	1*	1*	1*	D3015-3	Locknut
	1*	1*	1*	D3081-1	Prop Hinge
	1*	1*	1*	D3082-1	Clip
	1*	1*	1*	D3084-1	Prop Arm
	1*	1*	1*	AN4-5A	Bolt
	3*	3*	3*	AN960JD10	Washer
	3*	3*	3*	AN960JD10L	Washer
	2*	2*	2*	AN960JD416	Washer
	1*	1*	1*	AN960JD516L	Washer
	3*	3*	3*	MS21042L3	Nut (or MS21042-3)
	1*	1*	1*	MS21042L4	Nut (or MS21042-4)
	3*	3*	3*	MS27039-1-13	Screw
	1*	1*	1*	SL69-BS	Ball Stud
	6	6	6	AN3-4A	Bolt
3	3	3	3	AN960JD10	Washer
3	9	9	9	MS21042L3	Nut (or MS21042-3)
6	6	6	6	MS20470AD4-5	Rivet
3	3	3	3	MS27039-1-15	Screw

* Reference only. Included in D3085-041 Prop Assembly listed above.

** Reference only. Included in D2991-1/-2/-3 Doors listed above.